

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

This is to certify that **PUBLIC TRANSPORT SERVICE SP. Z O.O.**

Paterek, ul. Przemysłowa 1

89-100 Nakło and Notecią

Polska

is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity D - design (Design is valid for: P), P - production, M - maintenance according to EN 15085-2:2020+A1:2023

Field of application: Manufacturing, modification and testing of welded railway vehicles and components (including replacement parts). Repair of welded railway vehicles and components by welding (including testing). Calculation, design and documentation for the production of welded railway vehicles and components.

Scope of certificate:

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
135	1.2	$t = [1,0 \div 24,0]$ mm	BW,FW
135	3.1	$t = [3,0 \div 24,0]$ mm	BW,FW
135	1.2	$t \geq [25]$ mm	EN ISO 15614-7, layers 1÷6

Responsible welding coordinator: Tomasz Dreżewski level A IWE (external)

born: **POUFNE**

Deputy with equal rights:

-

born: -

Deputy:

Marcin Kaplarny level C

born: **POUFNE**

Comments:

Certificate no.: TUVRh/15085/CL1/PL033/24/01

Validit: 12.12.2025 - 08.12.2027

Issued on: 12.12.2025

Auditor: Tomasz Jankowski

Next Surveillance inspection 10.12.2026

Place and date of issue Zabrze, 12.12.2025

Dylewski
Michał Dylewski
Certification Body



AC 141



TÜVRheinland®
Precisely Right.

Certificate number: TUVRh/15085/CL1/PL033/24/01

Comments:

Certification conditions EN 15085-2 are available on: www.tuv.pl/zalaczniki

The welding coordinator, Mr. Tomasz Dreżewski, is authorized to conduct qualification examinations of welders in accordance with applicable standards within the scope of certification of this certificate

Registration address:

PUBLIC TRANSPORT SERVICE SP. Z O.O.

ul. ALEJA SOLIDARNOSCI 75/26

00-090 Warszawa

General regulations:

according to EN 15085-2:2020+A1:2023

Revocation of the Certificate:

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

TÜV Rheinland Polska Sp. z o.o. product certification body accredited by PCA, No. AC 141.

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